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amount not more than one-half of 1 percent for fruit which is affected by decay.

- (2) For defects of plums or prunes other than Italian type prunes en route or at destination. 12 percent for fruit which fails to meet the requirements of the specified grade: Provided, That included in this amount not more than the following percentages shall be allowed for defects listed:
  - (i) 8 percent for permanent defects;
- (ii) 6 percent for defects causing serious damage, including therein not more than 4 percent for serious damage by permanent defects and not more than 2 percent for decay.
- (3) For defects of Italian type prunes at shipping point.<sup>2</sup> Not more than a total of 12 percent of the fruit in any lot may fail to meet the requirements of the specified grade: *Provided*, That included in this amount not more than the following percentages shall be allowed for the defects listed:
- (i) 10 percent for prunes which fail to meet the color requirement;
- (ii) 10 percent for prunes which fail to meet the minimum diameter requirement;
- (iii) 8 percent for prunes which fail to meet the remaining requirements of the grade: *Provided*, That not more than one-half of this amount, or 4 percent, shall be allowed for defects causing serious damage, including in the latter amount not more than one-half of 1 percent for decay.
- (4) For defects of Italian type prunes en route or at destination. Not more than a total of 18 percent of the fruit in any lot may fail to meet the requirements of the specified grade: Provided, That included in this amount not more than the following percentages shall be allowed for the defects listed:
- (i) 12 percent for permanent defects including therein not more than 10 percent which fail to meet the color requirement, 10 percent which fail to meet the minimum diameter requirement, and 8 percent which fail to meet the requirements of the grade because of other permanent defects;
- (ii) 6 percent for defects causing serious damage, including therein not more than 4 percent for serious damage by permanent defects and not more than 2 percent for decay.

- (b) U.S. Combination and U.S. No. 2—(1) For defects at shipping point. 2 8 percent for fruit which fails to meet the requirements of the specified grade: Provided, That included in this amount not more than 4 percent shall be allowed for sunscald, decay or serious damage by insects or heat injury, including in this latter amount not more than one-half of 1 percent for decay.
- (2) For defects en route or at destination. 12 percent for fruit which fails to meet the requirements of the specified grade: Provided, That included in this amount not more than the following percentages shall be allowed for defects listed:
- (i) 8 percent for permanent defects including therein not more than 4 percent for sunscald, or serious damage by insects or heat injury; and,
  - (ii) 2 percent for decay.
- (3) When applying the tolerance for the U.S. Combination grade individual packages may have not more than 10 percent less than the percentage of U.S. No. 1 required: *Provided,* That the entire lot averages within the required percentage. (See §51.1526.)

### APPLICATION OF TOLERANCES

# §51.1526 Application of tolerances.

The contents of individual packages in the lot, based on sample inspection, are subject to the following limitations:

(a) A package may contain not more than double any specified tolerance except that at least two defective and two off-size specimens may be permitted in any package: *Provided*, That the averages for the entire lot are within the tolerances specified for the grade.

#### STANDARD PACK

# §51.1527 Standard pack.

- (a) *Packing.* (1) All packages shall be tightly packed or well filled, according to the approved and recognized methods.
- (2) The plums or prunes in the top layer of any package shall be reasonably representative in quality and size of those in the remainder of the package.

- (3) Four-basket crates. Four-basket crates shall not be packed more than three layers deep.
- (i) The arrangement of the bottom layer shall be one row less one way, and may be one row less each way than the arrangement of the top layer; the arrangement of the middle layer may be the same as the top layer, or may be one row less one way than the arrangement of the top layer.
- (ii) In the  $3\sqrt[4]{2}$ —4x5 and  $3\frac{1}{2}$ —4x4 packs the face of each half of the crate shall be packed as a unit, with no shim between the two baskets.
- (b) Marking. (1) The size of plums or prunes shall be marked on each package, and shall be indicated in terms of minimum diameter, or number of fruit per package, or in accordance with the arrangement of the top layer of fruit in the package or subcontainer, or in terms of the four-basket crate designation for fruit of equivalent sizes. Size may also be shown in terms of maximum number of fruit for a specified weight, such as "8 per pound," "6.4 per pound" or "7½ per pound."
- (i) Four-basket crates. The size of plums packed in four-basket crates shall be indicated in accordance with the arrangement in the top layer of the baskets, as follows: 6x6, 5x5, or 4x4 (square packs); 5x6, 4x5, or 3x4 (offset packs); 3½—4x5, 3—4x5, 3½—4x4, or 3—4x4 (diagonal packs).
- (ii) California peach boxes, lug boxes and small consumer packages. In layer-packed California peach boxes or lug boxes, and in small consumer packages, the count of the entire contents shall be marked on the package. The number of plums or prunes in California peach boxes or lug boxes shall not vary more than 4 from the number indicated on the package.
- (iii) Face and fill packs in cartons and lug boxes. In face and fill packs in cartons and lug boxes the number of rows in the face shall be marked on the package, as "6 row", "8 row", etc.
- (c) *Sizing.* (1) Not more than 5 percent, by count, of the plums or prunes in any package may vary more than one-fourth inch in diameter.
- (2) When size is indicated in terms of minimum diameter, not more than 5 percent, by count, of the fruit in any

package may be smaller than the size marked.

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(d) Tolerance for standard pack. In order to allow for variations incident to proper sizing and packing, not more than 10 percent, by count, of the packages in any lot may fail to meet the requirements for standard pack.

[34 FR 7499, May 9, 1969. Redesignated at 42 FR 32514, June 27, 1977, and further redesignated at 46 FR 63203, Dec. 31, 1981]

#### **DEFINITIONS**

### §51.1528 Well formed.

Well formed means that the fruit has the shape characteristic of the variety. Doubles shall not be considered well formed.

#### §51.1529 Clean.

*Clean* means that the fruit is practically free from dirt and other foreign material.

# § 51.1530 Mature.

*Mature* means that the fruit has reached the stage of maturity which will insure a proper completion of the ripening process.

## §51.1531 Sunscald.

Sunscald means injury caused by the sun in which softening or collapse of the flesh is apparent.

### §51.1532 Damage.

Damage means any specific defect defined in this section; or an equally objectionable variation of any one of these defects, any other defect, or any combination of defects, which materially detracts from the appearance, or the edible or marketing quality of the fruit. The following specific defects shall be considered as damage:

- (a) Broken skins which are unhealed except those caused by pulled stems where the skin is torn only slightly within the stem cavity. (Healed skin breaks shall be considered scars);
- (b) Heat injury, sprayburn or sunburn:
- (1) When the skin is blistered, cracked or decidedly flattened;
- (2) When the normal color of the skin or flesh has materially changed;
- (3) When there is more than one indentation; or,

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